



Realize specular to:
Cod. EM.20.24.03.51014



ISO 12708 Steel Casting	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Raw	Form
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
ISO 2768 General Tolerance	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
ISO 13920 Welded Construction	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	

Technical Specifications					
Technical Document No.					
Fixture/Mould Asset ID.		R02	Referans resim güncellenmiştir.	09.07.2024	T.ŞABA
Coating/Heat Tre./Roughness		R01	UPDATED GRAPHICS	24.09.2018	S.Ponzo
Paint/Color		Mod. No	Modification Description	Date	Sign

				S355J2 EN 10025		3.1	
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)	
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Prod.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
			CL3 <input type="checkbox"/>	Cast Steel	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	P.FARINA		Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>		
	Checked	M.BORLO		1 : 2			
	Prepared	Marco EID					
		Internal plate LH			EM20.24.03.51015		
	Date:	Parts List No:			Sheet: 1/1	Size:A3	Rev:02